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states:(51) Intl. Cl.: **B29C 39/24**(71) Applicant: **TOKYO SEAT KK**(72) Inventor: **MIYAZAKI MASAHIRO
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**(54) PREPARATION OF
INTEGRALLY BLOW-
MOLDED PIECE**

(57) Abstract:

PURPOSE: To prepare voidfree pad material by a method wherein resin flow in a blow mold is adjusted by a porous baffle plate and the corner sides of a mold cover member.

CONSTITUTION: The porous baffle plate 5 with networks 5a... is inserted previously into the cover member 1. Foam material is injected gradually

into the cover member 1 and expanded. Then, the flow of the foam material is moved forcibly by the porous baffle plate 5 toward the corner part 3a of the rise part. Stagnant expanded gas is extruded by this forced adjustment not to produce voids 4'. In this manner, the pad material 4 free from defects such as voids etc. can be provided.

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